

DEKEMA

1. MiYO Program for Dekema 3001/ 654 / 624 Classic Mode

ZrO ₂	1 - 4 units	C450	T240	T120.L9	T045.C580	T60	V9	T045.C710	V0	T60	C0	LO	T2	C450
	5 - 8 units	C450	T240	T120.L9	T030.C580	T90	V9	T030.C720	V0	T45	C0	LO	T2	C450
	9 - 14 units	C450	T240	T120.L9	T020.C580	T120	V9	T020.C730	V0	T20	C0	T300.L0	T2	C450
LiDi		C450	T240	T120.L9	T045.C580	T60	V9	T045.C710	V0	T60	C0	LO	T2	C450

2. MiYO Program for Dekema D4

Tc 350 °C		# 123456789	⊕ 00:00:00
200			
Trocknen			2
Schließen			4
Vorwärmen	550 °C		
Brenntemperatur	720 °C	45°C/min	1
Abkühlung			
Entspannung			
VAC (level)		100 %	

Sichern	← Position	→ Position		Programm starten	Abbruch
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3. MiYO Program for Dekema M

Start-Temperatur (°C)	Trockenzeit (min)	Schliesszeit (min)	Vorwärmzeit (min)	Vakuu-level (0-9)	Temperatur-anstiegsrate (°C/min)	Endtemperatur (°C)	Haltezeit (min.sec)	Vakuu-haltezeit V (a bis d)	erste Abkühlstufe (min)	zweite Abkühlstufe (min)
START °C	MIN	MIN	MIN	VAC	°C MIN	END °C			1X MIN	2X MIN
MiYO 550	2	4	1	9	45	720	1:00		0	0

IVOCLAR

MiYO Program for Ivoclar

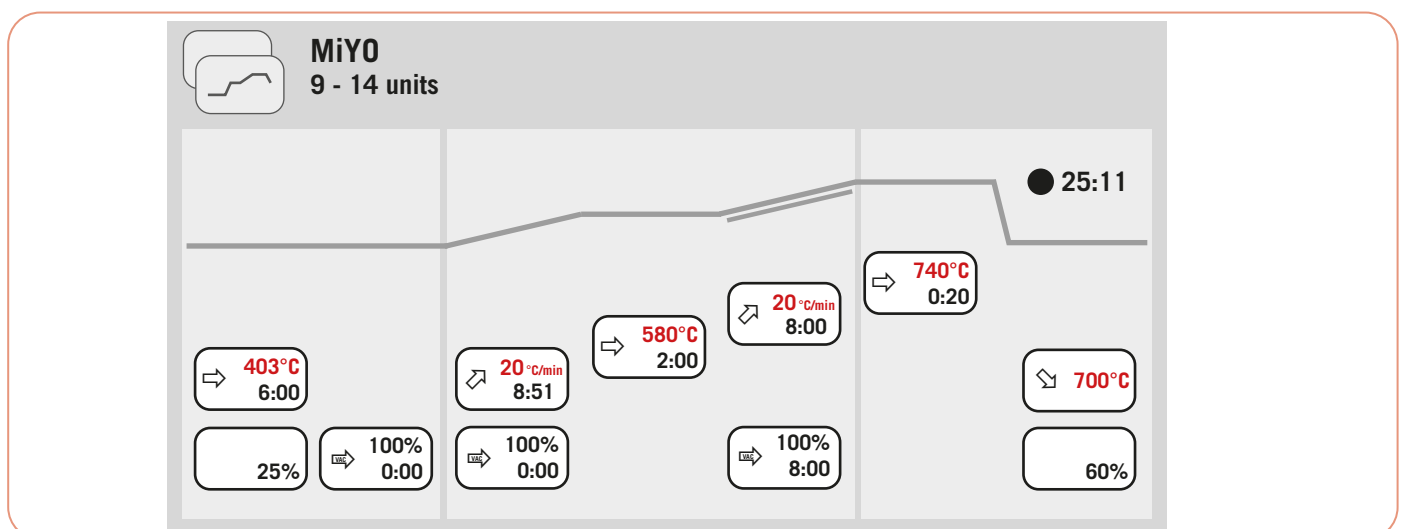
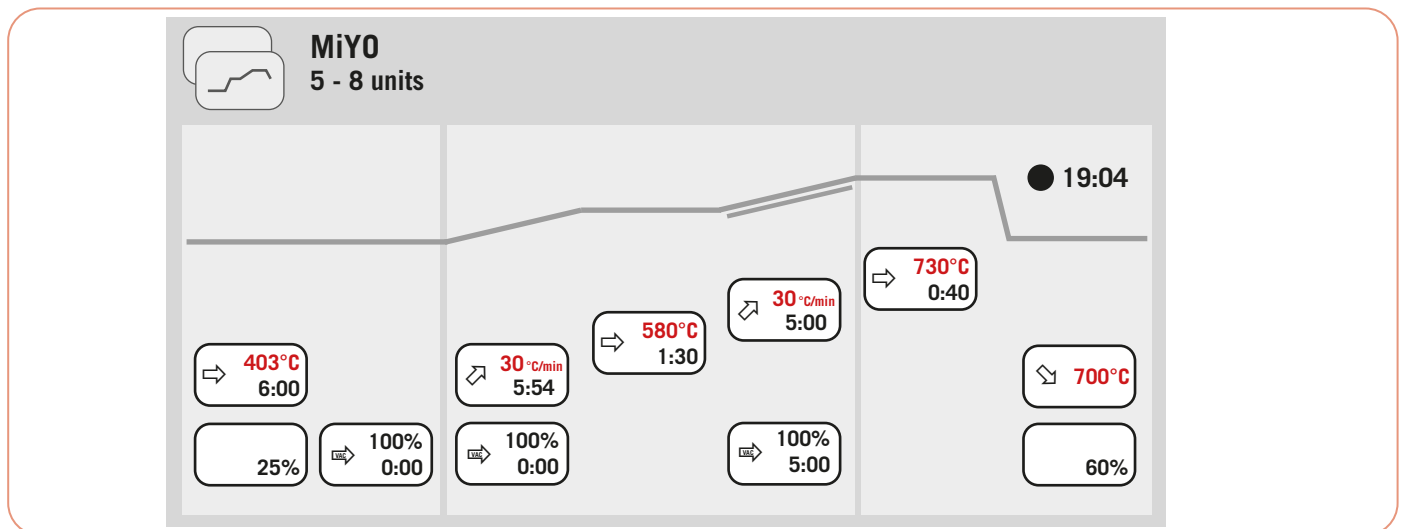
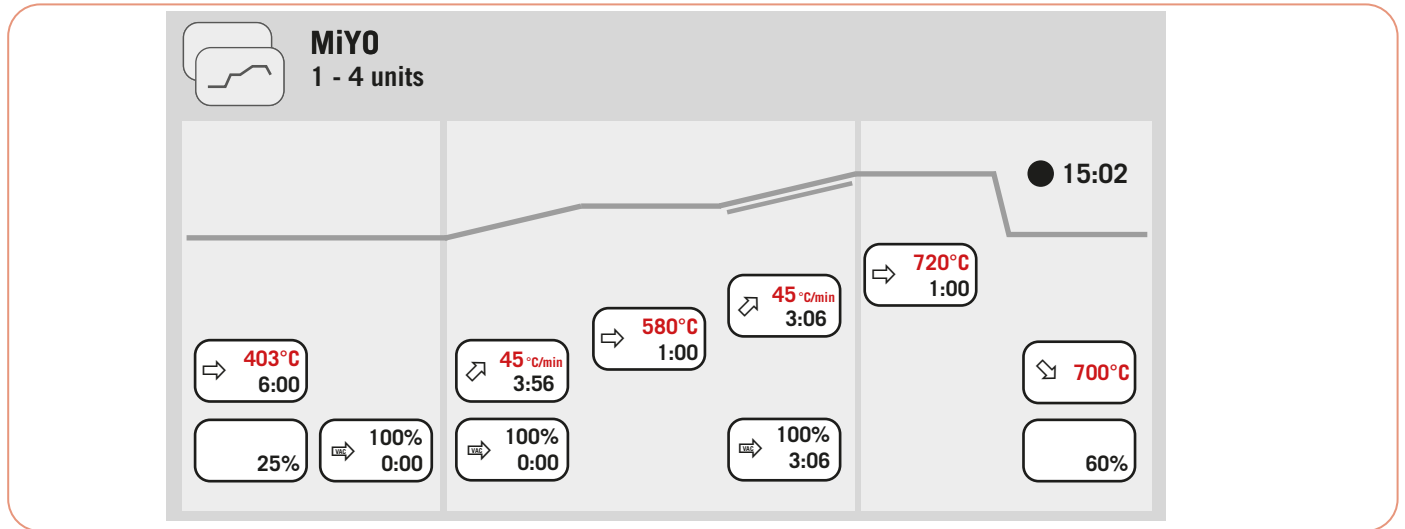
Before you start go to **Options** and switch to **two step programming!**

1 - 4 units							
S: 6:00	t1: 45	T1: 580	H1: 1:00	V1/1: 0	V2/1:0		step 1
proceed to step two							
t2: 45	T2: 710	H2:1:00	V1/2:580	V2/2: 709	L:0	tL: 0	step 2

5 - 8 units							
S: 6:00	t1: 30	T1: 580	H1: 1:30	V1/1: 0	V2/1:0		step 1
proceed to step two							
t2: 30	T2: 720	H2:0:45	V1/2:580	V2/2: 719	L:600	tL: 50	step 2

9 - 14 units							
S: 6:00	t1: 20	T1: 580	H1: 2:00	V1/1: 0	V2/1:0		step 1
proceed to step two							
t2: 20	T2: 730	H2:0:20	V1/2:580	V2/2: 729	L:500	tL: 40	step 2

VITA



ZUBLER

MiYO Program for Zubler

1 - 4 units		5 - 8 units		9 - 14 units	
Programmtyp	Prof.	Programmtyp	Prof.	Programmtyp	Prof.
Predry	yes	Predry	yes	Predry	yes
Predry time	2:00 min	Predry time	2:00 min	Predry time	2:00 min
Closing time	4:00 min	Closing time	4:00 min	Closing time	4:00 min
Homogen. Temp.	580°	Homogen. Temp.	580°	Homogen. Temp.	580°
Homogen. time	1:00 min	Homogen. time	1:30 min	Homogen. time	2:00 min
Heatrate	45°/min	Heatrate	30°/min	Heatrate	20°/min
Finaltemp.	710°	Finaltemp.	720°	Finaltemp.	730°
Hold time	1:00 min	Hold time	0:45 min	Hold time	0:20 min
Tempern	No	Tempern	No	Tempern	No
Openingtemp.	710°	Openingtemp.	720°	Openingtemp.	730°
Opening time	1:00 min	Opening time	3:00 min	Opening time	6:00 min
Vacuum	Yes	Vacuum	Yes	Vacuum	Yes
Vacuum release	during heat up	Vacuum release	during heat up	Vacuum release	during heat up
Vacuum end	710°	Vacuum end	720°	Vacuum end	730°